



# Carding and Spinning; A Book for Practical Mill Men

*George Franks Ivey*

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This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1904 Excerpt: ...to break at the standard weight. For warp yarn we think the limit has been reached when 30's is made from ordinary upland cotton. For many purposes, strength is not essential, and we know of number 42's filling being successfully spun from South Carolina cotton. Of course it is customary for the spinner to blame the carder for uneven roving, and what is written under that head is largely applicable here. Even with good roving it is very easy to make weak yarn. Excessive Draft.--For warp yarn, we do not think that the draft should exceed 12, or at most 13. We are of course aware that this draft is often exceeded, but for the best results we should confine it to this limit. For filling, where strength is not so essential, 14 and even higher may be drawn. This is assuming that the roving is double. With single roving the draft should be less than 10. A few years ago it was a common argument among spinners as to which were the more desirable, single or double roving. We now hear very little about it, and it is almost universally conceded that it is much better to have it double, although it will cost more. This does not apply to coarse yarns, for they are sufficiently strong to stand high speed and need no special doubling to increase their strength. Excessive Speed--We have spoken of this at some length on a previous page, and will only add that it not only keeps the spinners working harder, but also by undue chafing against the traveller and separator, weakens the yarn. In mills where they make sewing thread the ideas of speed are very conservative. Worn travellers also have a bad effect on the yarn. This is especially true where the yarn is rather coarse. On fine yarn, the travellers break just as soon as they are worn, and consequently need but little atten...

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